

## SAFETY DATA SHEET

# PVC GEL

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Trade name

PVC GEL

Product no.

7005743, 7005762

Unique formula identifier (UFI)

J463-KA48-QM79-CTPR

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture

Adhesive

Uses advised against

None known.

#### 1.3. Details of the supplier of the safety data sheet

Company and address

**Unipak A/S**

Marktoften 3C

8464 Galten

Denmark

+45 8626 1177

www.unipak.dk

E-mail

sales@unipak.dk

Revision

21/05/2025

SDS Version

1.0

#### 1.4. Emergency telephone number

Healthcare professionals: Dial 0344 892 0111 to reach The National Poisons Information Service (NPIS) (24 hour service)

General public:

England - Dial 111 to reach NHS 111 (24 hour service)

Scotland - Dial 112 to reach NHS 24 (24 hour service)

Wales - Dial 111 or 0845 4647 to reach NHS Direct (24 hour service)

See section 4 "First aid measures".

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

Flam. Liq. 2; H225, Highly flammable liquid and vapour.

Eye Irrit. 2; H319, Causes serious eye irritation.

STOT SE 3; H336, May cause drowsiness or dizziness.

#### 2.2. Label elements

Hazard pictogram(s)



Signal word

## Danger

### Hazard statement(s)

Highly flammable liquid and vapour. (H225)

Causes serious eye irritation. (H319)

May cause drowsiness or dizziness. (H336)

### Precautionary statement(s)

#### General

If medical advice is needed, have product container or label at hand. (P101)

Keep out of reach of children. (P102)

#### Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. (P210)

Avoid breathing mist/vapour. (P261)

#### Response

-

#### Storage

Store in a well-ventilated place. Keep container tightly closed. (P403+P233)

#### Disposal

Dispose of contents/container in accordance with local regulation

(P501)

### Hazardous substances

butanone;ethyl methyl ketone

### Additional labelling

EUH066, Repeated exposure may cause skin dryness or cracking.

UFI: J463-KA48-QM79-CTPR

## 2.3. Other hazards

### Additional warnings

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2023/707.

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable. This product is a mixture.

### 3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
butanone;ethyl methyl ketone	CAS No.: 78-93-3 EC No.: 201-159-0 UK-REACH: Index No.: 606-002-00-3	50-100%	EUH066 Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336	[1]

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

### Other information

[1] European occupational exposure limit.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### General information

No specific requirements

#### Inhalation

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

## Skin contact

IF ON SKIN: Wash with plenty of water and soap.

Remove contaminated clothing and shoes. Ensure to wash exposed skin thoroughly with water and soap. DO NOT use solvents or thinners.

If skin irritation occurs: Get medical advice/attention.

## Eye contact

If in eyes: Flush eyes immediately with plenty of water or isotonic water (20-30 °C) for at least 5 minutes and continue until irritation stops. Remove contact lenses. Make sure to flush under upper and lower eyelids. If irritation continues, contact a doctor. Continue flushing during transport.

## Ingestion

If the person is conscious, rinse the mouth with water and stay with the person. Never give the person anything to drink.

In case of malaise, seek medical advice immediately and bring the safety data sheet or label from the product. Do not induce vomiting, unless recommended by the doctor. Have the person lean forward with head down to avoid inhalation of or choking on vomited material.

## Burns

Rinse with water until pain stops then continue to rinse for 30 minutes.

### 4.2. Most important symptoms and effects, both acute and delayed

Irritation effects: This product contains substances, which may cause irritation upon exposure to skin, eyes or lungs. Exposure may result in an increased absorption potential of other hazardous substances at the area of exposure.

Neurotoxic effects: This product contains organic solvents, which may cause adverse effects to the nervous system.

Symptoms of neurotoxicity include: loss of appetite, headache, dizziness, ringing in ears, tingling sensations of skin, sensitivity to the cold, cramps, difficulty in concentrating, tiredness, etc. Repeated exposure to solvents can result in the breaking down of the skin's natural fat layer and may result in an increased absorption potential of other hazardous substances at the area of exposure.

### 4.3. Indication of any immediate medical attention and special treatment needed

If eye irritation persists: Get medical advice/attention.

## Information to medics

Bring this safety data sheet or the label from this product.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.

Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

### 5.2. Special hazards arising from the substance or mixture

Highly flammable liquid and vapour.

In use may form flammable/explosive vapour-air mixture.

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:

Carbon oxides (CO / CO<sub>2</sub>)

### 5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact The National Poisons Information Service (dial 111, 24 h service) in order to obtain further advice.

Hazchem Code: ●3Y

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Stores not yet ignited must be cooled by water mist. Remove flammable materials if conditions allow it. Ensure sufficient ventilation.

Ensure adequate ventilation, especially in confined areas.

Avoid inhalation of vapours from spilled material.

Contaminated areas may be slippery.

### 6.2. Environmental precautions

Avoid discharge to lakes, streams, sewers, etc.

Keep unauthorized persons away from the spill

### 6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

### 6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste.

See section 8 "Exposure controls/personal protection" for protective measures.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Ground and bond container and receiving equipment.

Use explosion-proof [electrical/lighting/ventilating] equipment.

Use non-sparking tools.

Take action to prevent static discharges.

Smoking, drinking and consumption of food is not allowed in the work area.

See section 8 "Exposure controls/personal protection" for information on personal protection.

### 7.2. Conditions for safe storage, including any incompatibilities

Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Take action to prevent static discharges.

Must be stored in a cool and well-ventilated area, away from possible sources of ignition.

#### Recommended storage material

Always store in containers of the same material as the original container.

#### Storage conditions

According to national regulation.

#### Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

### 7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

butanone;ethyl methyl ketone

Long term exposure limit (8 hours) (ppm): 200

Long term exposure limit (8 hours) (mg/m<sup>3</sup>): 600

Short term exposure limit (15 minutes) (ppm): 300

Short term exposure limit (15 minutes) (mg/m<sup>3</sup>): 899

Annotations:

BMVG = Biological Monitoring Guidance Value exists

Sk = Can be absorbed through the skin and lead to systemic toxicity.

The Control of Substances Hazardous to Health Regulations 2002. SI 2002/2677 The Stationery Office 2002.

EH40/2005 Workplace exposure limits (Fourth Edition 2020).

### DNEL

butanone;ethyl methyl ketone

Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Dermal	412 mg/kg bw/day
Long term – Systemic effects - Workers	Dermal	1161 mg/kg bw/day
Long term – Systemic effects - General population	Inhalation	106 mg/m <sup>3</sup>
Long term – Systemic effects - General population	Oral	31 mg/kg bw/day

### PNEC

butanone;ethyl methyl ketone

Route of exposure:	Duration of Exposure:	PNEC:
--------------------	-----------------------	-------

Freshwater	55.8 mg/L
Freshwater sediment	284.74 mg/kg
Intermittent release (freshwater)	55.8 mg/L
Marine water	55.8 mg/L
Marine water sediment	284.7 mg/kg
Sewage treatment plant	709 mg/L
Soil	22.5 mg/kg

## 8.2. Exposure controls

Compliance with the given occupational exposure limits values should be controlled on a regular basis.

### General recommendations

Smoking, drinking and consumption of food is not allowed in the work area.

### Exposure scenarios

There are no exposure scenarios implemented for this product.

### Exposure limits

Professional users are subjected to the legally set maximum concentrations for occupational exposure. See occupational hygiene limit values above.

### Appropriate technical measures

The formation of vapours must be kept at a minimum and below current limit values (see above). Installation of a local exhaust system if normal air flow in the work room is not sufficient is recommended. Ensure eyewash and emergency showers are clearly marked.

Apply standard precautions during use of the product. Avoid inhalation of vapours.

### Hygiene measures

In between use of the product and at the end of the working day all exposed areas of the body must be washed thoroughly. Pay special attention to hands, forearms and face.

### Measures to avoid environmental exposure


No specific requirements.

## Individual protection measures, such as personal protective equipment

### Generally

Use only UKCA marked protective equipment.


### Respiratory Equipment

Work situation	Type	Class	Colour	Standards	
In case of inadequate ventilation	A	Class 3 (High capacity)	Brown	EN14387	


### Skin protection

Recommended	Type/Category	Standards
No special when used as intended.	-	-

### Hand protection

Material	Glove thickness (mm)	Breakthrough time (min.)	Standards	
Butyl	0,7	> 240	EN374-2, EN16523-1, EN388, EN421	

### Eye protection

Type	Standards	
Safety glasses with side shields.	EN166	

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Physical state

Liquid

#### Colour

Colourless

#### Odour / Odour threshold

Characteristic

#### pH

No data available.

#### Density (g/cm<sup>3</sup>)

0.89 (20 °C)

#### Kinematic viscosity

No data available.

#### Dynamic viscosity

1200 mPa.s

#### Particle characteristics

Does not apply to liquids.

#### Phase changes

##### Melting point/Freezing point (°C)

No data available.

##### Softening point/range (°C)

Does not apply to liquids.

##### Boiling point (°C)

79-80,5

##### Vapour pressure

No data available.

##### Relative vapour density

No data available.

##### Decomposition temperature (°C)

No data available.

#### Data on fire and explosion hazards

##### Flash point (°C)

-9

##### Flammability (°C)

The material is ignitable.

##### Auto-ignition temperature (°C)

514

##### Lower and upper explosion limit (% v/v)

1.8 - 11.5

#### Solubility

##### Solubility in water

Practically insoluble

##### n-octanol/water coefficient (LogKow)

No data available.

##### Solubility in fat (g/L)

No data available.

### 9.2. Other information

#### Oxidizing properties

No data available.

#### Other physical and chemical parameters

VOC: 79,74 %

## SECTION 10: Stability and reactivity

## 10.1. Reactivity

No data available.

## 10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

## 10.3. Possibility of hazardous reactions

None known.

## 10.4. Conditions to avoid

Avoid static electricity.

Do not expose to any forms of heat (e.g. solar radiation). May lead to excess pressure.

## 10.5. Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

## 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 as retained and amended in UK law

#### Acute toxicity

Product/substance	butanone;ethyl methyl ketone
Species:	Rat
Route of exposure:	Oral
Test:	LC50
Result:	<2193 mg/kg

Product/substance	butanone;ethyl methyl ketone
Species:	Rat
Route of exposure:	Dermal
Test:	LC50
Result:	>8050 mg/kg

Based on available data, the classification criteria are not met.

#### Skin corrosion/irritation

Based on available data, the classification criteria are not met.

#### Serious eye damage/irritation

Causes serious eye irritation.

#### Respiratory sensitisation

Based on available data, the classification criteria are not met.

#### Skin sensitisation

Based on available data, the classification criteria are not met.

#### Germ cell mutagenicity

Based on available data, the classification criteria are not met.

#### Carcinogenicity

Based on available data, the classification criteria are not met.

#### Reproductive toxicity

Based on available data, the classification criteria are not met.

#### STOT-single exposure

May cause drowsiness or dizziness.

#### STOT-repeated exposure

Based on available data, the classification criteria are not met.

#### Aspiration hazard

Based on available data, the classification criteria are not met.

### 11.2. Information on other hazards

#### Long term effects

Irritation effects: This product contains substances, which may cause irritation upon exposure to skin, eyes or lungs. Exposure may result in an increased absorption potential of other hazardous substances at the area of exposure.

Neurotoxic effects: This product contains organic solvents, which may cause adverse effects to the nervous system.

Symptoms of neurotoxicity include: loss of appetite, headache, dizziness, ringing in ears, tingling sensations of skin, sensitivity to the cold, cramps, difficulty in concentrating, tiredness, etc. Repeated exposure to solvents can result in the breaking down of the skin's natural fat layer and may result in an increased absorption potential of other hazardous substances at the area of exposure.

## Endocrine disrupting properties

This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.

## Other information

None known.

## SECTION 12: Ecological information

### 12.1. Toxicity

Based on available data, the classification criteria are not met.

### 12.2. Persistence and degradability

Based on available data, the classification criteria are not met.

### 12.3. Bioaccumulative potential

Based on available data, the classification criteria are not met.

### 12.4. Mobility in soil

No data available.

### 12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

### 12.6. Endocrine disrupting properties

This mixture/product does not contain any substances considered to have endocrine-disrupting properties in relation to the environment.

### 12.7. Other adverse effects

None known.

## SECTION 13: Disposal considerations

### Waste treatment methods

Product is covered by the regulations on hazardous waste. (\*)

HP 3 - Flammable

HP 4 - Irritant (skin irritation and eye damage)

Dispose of contents/container to an approved waste disposal plant.

Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.

### EWC code


08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances



### Specific labelling

### Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

## SECTION 14: Transport information

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other informatio n:
ADR	UN1133	ADHESIVES	Transport hazard class: 3 Label: 3 Classification code: F1 	III	No	Limited quantities: 5 L Tunnel restriction code: (D/E) See below for additional information
IMDG	UN1133	ADHESIVES	Transport hazard class: 3	III	No	Limited

14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
		Label: 3 Classification code: F1 			quantities: 5 L EmS: F-E S-D See below for additional information
IATA	UN1133 ADHESIVES	Transport hazard class: 3 Label: 3 Classification code: F1 	III	No	See below for additional information

\* Packing group

\*\* Environmental hazards

#### Additional information

This product is within scope of the regulations of transport of dangerous goods.

ADR / See Table A, section 3.2.1 for any information on special provisions, requirements, or warnings in connection with transport. See section 5.4.3, for instructions in writing regarding mitigation of damages in relation to incidents or accidents during transport.

IMDG / See section 3.2.1, for any information on special provisions, requirements, or warnings in connection with transport.

IATA / See Table 4.2 for any information on special provisions, requirements, or warnings in connection with transport.

Hazchem Code: ●3Y

#### 14.6. Special precautions for user

Not applicable.

#### 14.7. Maritime transport in bulk according to IMO instruments

No data available.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Restrictions for application

People under the age of 18 shall not be exposed to this product.

#### Demands for specific education

No specific requirements.

#### Control of Major Accident Hazards (COMAH) - Categories / dangerous substances

P5c - FLAMMABLE LIQUIDS, Qualifying quantity (lower-tier): 5.000 tonnes / (upper-tier): 50.000 tonnes

#### Regulation on drug precursors

butanone;ethyl methyl ketone is included (Category 3)

#### UK-REACH, Annex XVII

butanone;ethyl methyl ketone is subject to UK-REACH restrictions (entry 40).

#### Additional information

Tactile warning.

#### Sources

The Health and Safety at Work etc. Act 1974 Regulations 2013.

Control of Major Accident Hazards (COMAH) Regulations 2015.

Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.

The Controlled Drugs (Drug Precursors) Regulations 2008.

Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures (CLP) as retained and amended in UK law.

Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) as retained and amended in UK law.

#### 15.2. Chemical safety assessment

No

### SECTION 16: Other information

#### Full text of H-phrases as mentioned in section 3

H373, Repeated exposure may cause skin dryness or cracking.

H225, Highly flammable liquid and vapour.

H319, Causes serious eye irritation.

H336, May cause drowsiness or dizziness.

#### Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

CAS = Chemical Abstracts Service

CE = Conformité Européenne (European conformity)

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

CSA = Chemical Safety Assessment

CSR = Chemical Safety Report

DMEL = Derived Minimal Effect Level

DNEL = Derived No Effect Level

EINECS = European Inventory of Existing Commercial chemical Substances

ES = Exposure Scenario

EUH statement = CLP-specific Hazard statement

EuPCS = European Product Categorisation System

EWC = European Waste Catalogue

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

GWP = Global warming potential

IARC = International Agency for Research on Cancer (IARC)

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

OECD = Organisation for Economic Co-operation and Development

PBT = Persistent, Bioaccumulative and Toxic

PNEC = Predicted No Effect Concentration

RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail

RRN = REACH Registration Number

SCL = A specific concentration limit

SVHC = Substances of Very High Concern

STOT-RE = Specific Target Organ Toxicity - Repeated Exposure

STOT-SE = Specific Target Organ Toxicity - Single Exposure

TWA = Time weighted average

UN = United Nations

UVBC = Unknown or variable composition, complex reaction products or of biological materials

VOC = Volatile Organic Compound

vPvB = Very Persistent and Very Bioaccumulative

#### Additional information

The classification of the substance/mixture in regard of health hazards are in accordance with the calculation methods given by Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

The classification of the mixture in regard to physical hazards has been based on experimental data.

#### The safety data sheet is validated by

THA

#### Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.

Country-language: GB-en